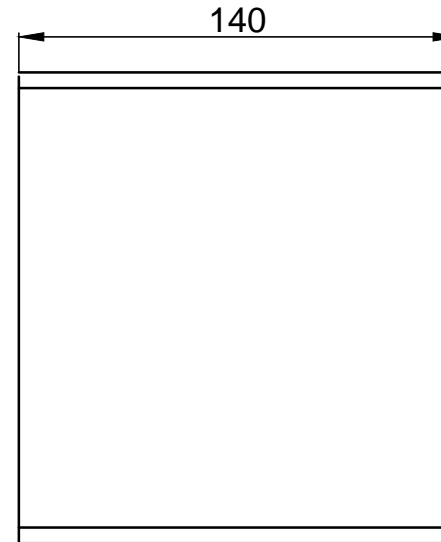
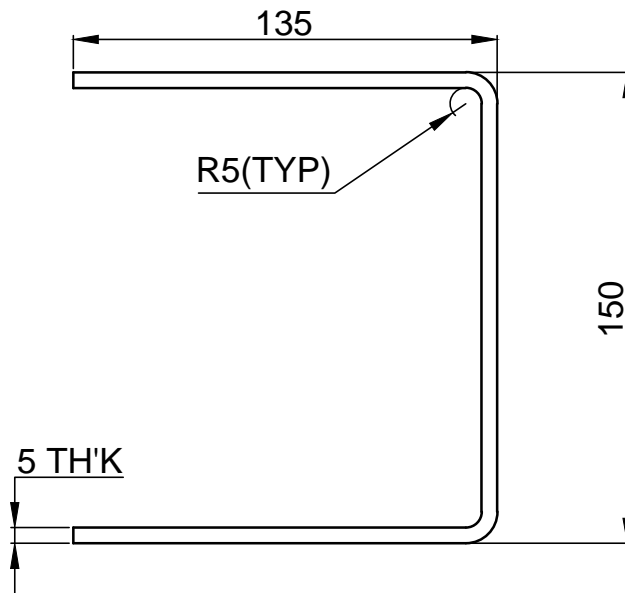


DRG. No.
849-44176


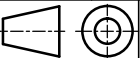


SURFACE TEXTURE



REVISION	DATE	CHANGE	BY/APP.

SURFACE ROUGHNESS	GRADE NO.	N12	N11	N10	N9	N8	N7	N6	N5	N4	N3	N2	N1
	VALUE	50	25	12.5	6.3	3.2	1.6	0.8	0.4	0.2	0.1	0.05	0.025
	SYMBOL	~	▽	▽	▽	▽	▽	▽	▽	▽	▽	▽	▽
	1. DIMENSIONAL TOLERANCES FOR SHEET-METAL AND WELDED STRUCTURE REF. RD-227	3. SURFACE PROTECTION UNLESS OTHERWISE SPECIFIED. REF. RD-244											
	2. QUALITY OF WELD JOINTS REF. RD-230 MEDIUM	4. TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS (COARSE) REF. IS 2102 (PT-1)											
MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0	6	30	120	315	1000	2000	4000				
		6	30	120	315	1000	2000	4000	8000				
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3				

	1	R101501005	CHANNEL L=403 X140 X 5 TH'K				IRSM-97 GR-1	
ITEM REF.	QTY.	PART/STOCK No.	DESCRIPTION					
PRODUCT								
MEMU 3-PHASE (DMC)								
APPROVED	Shivakumar H.G.	26/08/19				MATERIAL		SCALE
CHECKED	S.Moorthy Raja	26/08/19						
DRAWN	K. Jagdeesh	24/08/19	MEMU	849-44001,849-44002,849-44009			1	
TRACED			MODEL	NEXT ASSEMBLY			QTY.	
STANDARDS			MATERIAL CODE					
BHARAT EARTH MOVERS LTD.,			TITLE					
PRODUCT DESIGN			CHANNEL					
BANGALORE COMPLEX								
								
			REF.DRG.		---			
					Wt.Kg.		SHEET	ALT.
							1 OF 1	
			DRG.No.					
			849-44176		